

Duct Balloon®

Repair Instructions

For High Temperature Fabrics Only

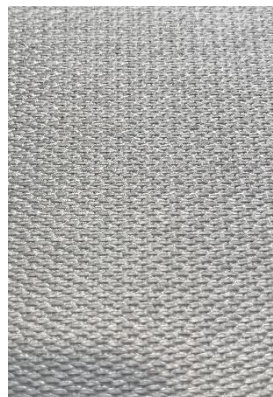
Small repairs can be made on a Duct Balloon® by using a factory supplied patch repair kit. The kit includes one piece of material measuring 5'0" (1.52m) long x 2'0" (.6m) wide and adhesive. Larger pieces of repair material and additional adhesive are available for purchase. If you have purchased one or more Duct Balloons and you need a repair kit, please call **1-630-564-7471** or please email us at gary@ductballoon.com. Repair kits are normally sent out free of charge via Fed Ex Ground the same day, or it can be shipped via Fed Ex Next Day Air for an additional cost.

Please do not send anything in for repairs without contacting us first!

- Make sure the Duct Balloon® is fully deflated and the blower is disconnected or turned off.
- Place the Duct Balloon® on a flat level surface.
- Always make the repair in a clean and a well-ventilated space.
- Make sure that the area to be repaired is free from any contaminants like liquids, fly ash, dirt, or debris of any kind. The damaged area must be clean and dry for the patch to hold
- Cut a piece of repair material about 6" (150mm) larger than the damaged area that you are trying to repair. This material has a **smooth side** and a **rough side**.
- This patch can be applied to the outside surface of the Duct Balloon®
- Using the supplied high temperature adhesive, apply a thin coating to the **rough side** of the patch material as also to the area to be patched. Make sure to apply the adhesive all the way to the edges! Failure to do so will result in a leaky patch.
- Apply the patch centering the patch over the damaged area, and then press firmly and hold for 1 minute.
- Place a heavy object on the patch that is as large or larger than the patch. The bond should set up quickly and attain full strength within 1 hour depending on temperature and humidity conditions.



High Temperature
Adhesive



High Temperature
Gray Material